

Date: Wednesday, 02/05/2007 9:47:28 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	HEAT OUTLET DEFLECTOR	
Job Number :	32135	Part Number :	D34723	
Estimate Number :	12167	Drawing Number :	D3472 REV.A	
P.O. Number :	N/A	Project Number :	N/A	
This Issue :	02/05/2007	S.O. No. :	N/A	
Prsht Rev. :	NC	Drawing Revision :	A	
First Issue :	N/A	Material :	N/A	
Previous Run :	31536	Due Date :	02/05/2007	Qty: 2 Um: Each
Written By :				
Checked & Approved By :				
Comment :	est. rev A 06.02.03 new issue EC			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MS2025737200	Piano Hinge
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Comment: Qty.: 0.3150 f(s)/Unit Total : 0.6300 f(s)

MS20257-3-7200 Hinge batch: 1717946

FF 07-05-02 5

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Cut hinge MS20257-3-7200 as per dwg D3472

2- Drill holes as per dwg D3472

3- Deburr

FF 07-05-02 5

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

SB 07/05/02 (5)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

SB 07/05/02 (5)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

SB 07/05/02 (5)

Job Completion



u 07/05/02

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ _____ Date: 07/05/02

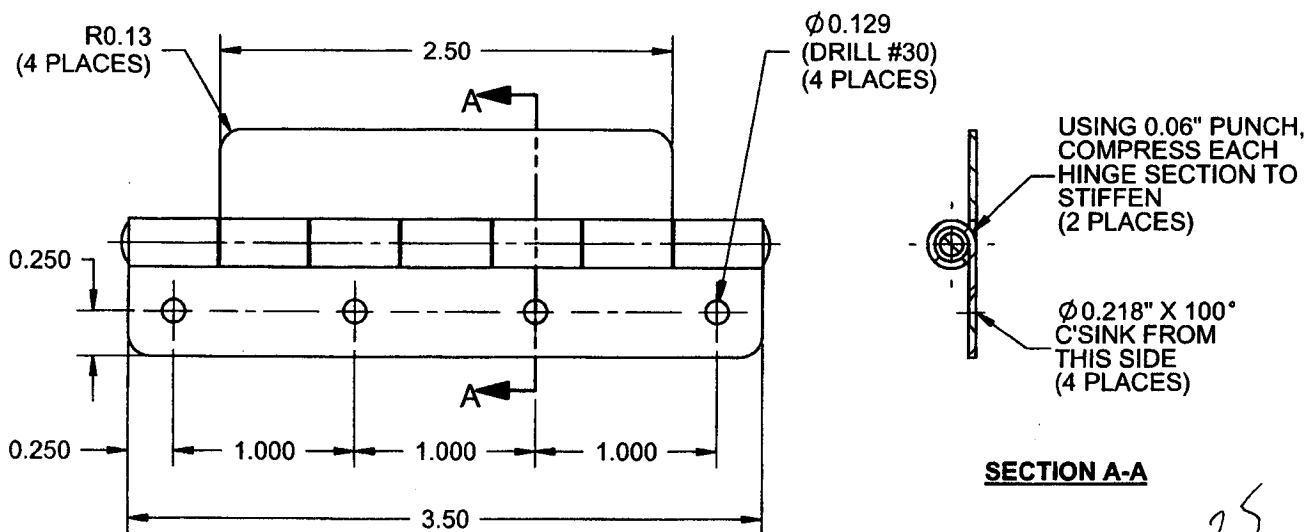
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3472	REV. A SHEET 3 OF 4
DATE 06.01.17		TITLE HEAT OUTLET DEFLECTOR	SCALE 1:1

06.04.07 *[Signature]***SECTION A-A****D3472-3 HINGE****NOTES:**

- 1) MAKE FROM MS20257-3 HINGE, MODIFIED AS SHOWN
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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